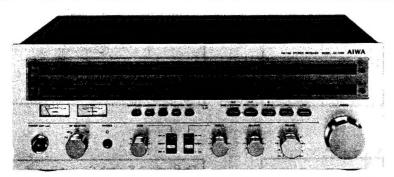
(SERVICE MANUAL)



ISO

Set using ISO screws

DATE OF ISSUE 30/10/1977

SPECIFICATIONS

GENERAL

Semiconductors: Power source:

1 IC, 1 FET, 47 transistors, 25 diodes &

LED

AX-7400EE: 120V/220V

(Switchable) 50/60 Hz AX-7400UK: AC120V/240V

(Switchable) 50/60 Hz

Power consumption: Dimensions:

205W (MAX) 420(W) x 150(H) x 360(D) mm

Weight:

9.0 kg

FM TUNER SECTION

87~109 MHz

Intermediate frequency:

10.7 MHz ±0.1 MHz Frequency scale accuracy:

#150 kHz (88 MHz)
#200 kHz (98 MHz)
#150 kHz (198 MHz)
#150 kHz (108 MHz)
#150 kHz (108 MHz)
AX-7400EE: (SN26 dB, div 40 kHz)
#150 kHz (88, 98, 108 MHz)

AX-7400UK: (SN30 dB, div 75 kHz,

THD 3%)

7 ≤ 10 dB (88 MHz)

7 ≤ 9 dB (98, 108 MHz)

Image frequency interference ratio:

45 ≥ 40 dB (98 MHz)

Intermediate frequency interference ratio: $75 \ge 70 \text{ dB } (98 \text{ MHz})$

Muting sensitivity:

26 ± 4 dB Effective selectivity:

AX-7400EE: (tune out 300 kHz,

div 40 kHz)

60 ≥ 55 dB AX-7400UK: (tune out 400 kHz,

div 75 kHz)

65 ≥ 60 dB 1.5 ±1 dB

Separation:

Capture ratio:

SN ratio:

40 ≥ 35 dB (1 kHz) $63 \ge 58 \text{ dB (input 60 dB)}$

AM TUNER SECTION

515~1650 kHz Frequency ranges:

Intermediate frequency:

: AX-7400EE: 455 kHz ±5 kHz AX-7400UK: 468 kHz ±5 kHz

Frequency scale accuracy: $\pm 20 \text{ kHz} (600 \text{ kHz})$ $\pm 30 \text{ kHz} (1000 \text{ kHz})$ $\pm 35 \text{ kHz} (1400 \text{ kHz})$ Noise limit sensitivity: $46 \le 50 \text{ dB} (600, 1000, 1400 \text{ kHz})$

(SN20 dB)

Image frequency interference ratio:

40 ≥ 35 dB (1400 kHz)

Intermediate frequency interference ratio: $32 \ge 25$ (input 74 dB, 1000 kHz) IF selectivity: $+25/-25 \pm 6$ dB (1000 kHz)

Tuning hum:

44 ≥ 36 dB (input 74 dB, 1000 kHz)

AGC characteristic:

50 ±5 dB (1000 kHz)

PRE AMP SECTION

<PHONO AMP SECTION>

 $\begin{array}{lll} \textbf{Sensitivity/impedance:} & 2.5 \text{ mV} - 52 + 2 \text{ dB/47 k}\Omega\\ \textbf{Gain:} & 35.5 \pm 1 \text{ dB (1 kHz)}\\ \textbf{Allowable input:} & 120 \geqq 100 \text{ mV (1 kHz 0.5\%)}\\ \textbf{Distortion:} & 0.4 \leqq 0.5\% \text{ (input 100 mV} \geqq, 1 \text{ kHz)}\\ \textbf{RIAA curve deviation:} & \pm 0 \pm 0.8 \text{ dB (30 Hz} \sim 15 \text{ kHz)}\\ \end{array}$

35 -5 dB (1 kHz)

SN ratio:

 $65 \ge 60 \text{ dB}$

<TAPE-1, AUX SECTION>

Sensitivity/impedance: 150 mV $-16.5 + 2 dB/470 k\Omega$

Gain:

0 + 0 dB (1 kHz)

Distortion:

 $0.05 \leqq 0.1\%$

Frequency response:

+0 dB (20 Hz~50 kHz)

Separation:

 40^{-2}_{+10} dB

SN ratio:

70 ≤65 dB

CONTROL MAIN AMP SECTION

37.5 ±3 dB (1 kHz)

Tone controls:

BASS

+8, -7 dB/+6, -5 dB ±1.5 dB (100 Hz) 400/200 Hz turnover frequency

TREBLE

Continuous power output: $32W + 32W \ge 30W + 30W (4\Omega)$ 1 kHz (both channels driven) (distortion 0.5%)

Harmonic Distortion: $0.5\% \le 0.8\%$ (1 kHz, 30W + 30W) $0.05\% \le 0.1\%$ (1 kHz, 1W + 1W)

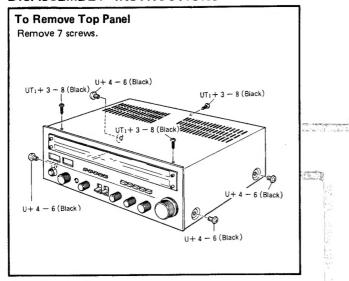
Power bandwidth: $27W + 27W \ge 25W + 25W$ (40 Hz~10 kHz, distortion 0.5%)

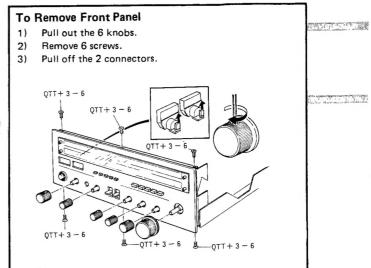
Residual noise: $0.6 \le 0.8 \text{ mV} (4\Omega)$

Specifications and external appearance are subject to change without notice due to product improvement.



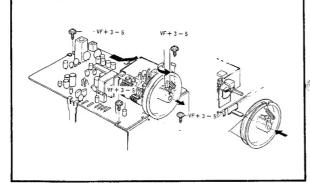
DISASSEMBLY INSTRUCTIONS





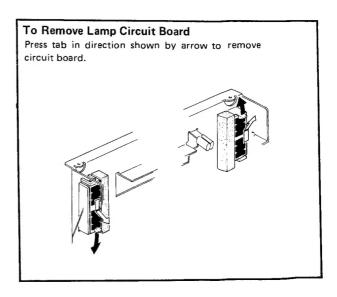
To Remove Tuner Circuit Board

- 1) Remove 3 screws.
- 2) In order to prevent the dial cord from slipping off the dial drum when removing the tuner circuit board, loosen setscrew and as shown in the figure, set dial drum an raised tab of chassis.

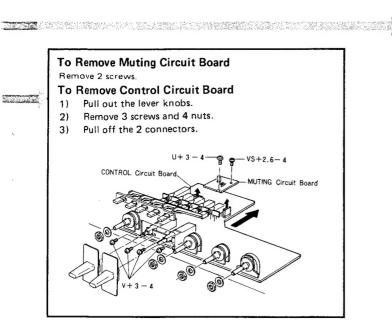


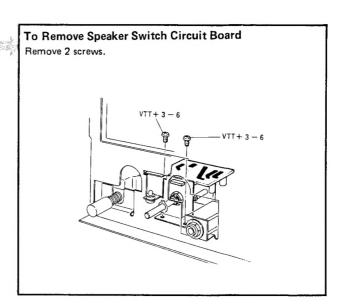
To Remove Switch Circuit Board 1) Remove 5 stoppers. 2) Remove 1 screw and 2 nylon rivet. Motor screw, M2.6 Stopper, Rod

To Remove Main Amp./Power Circuit Board Remove 2 screws.

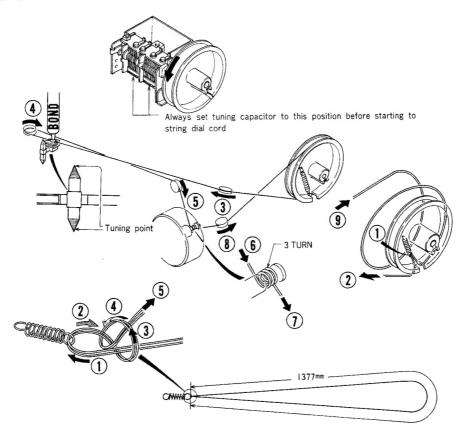




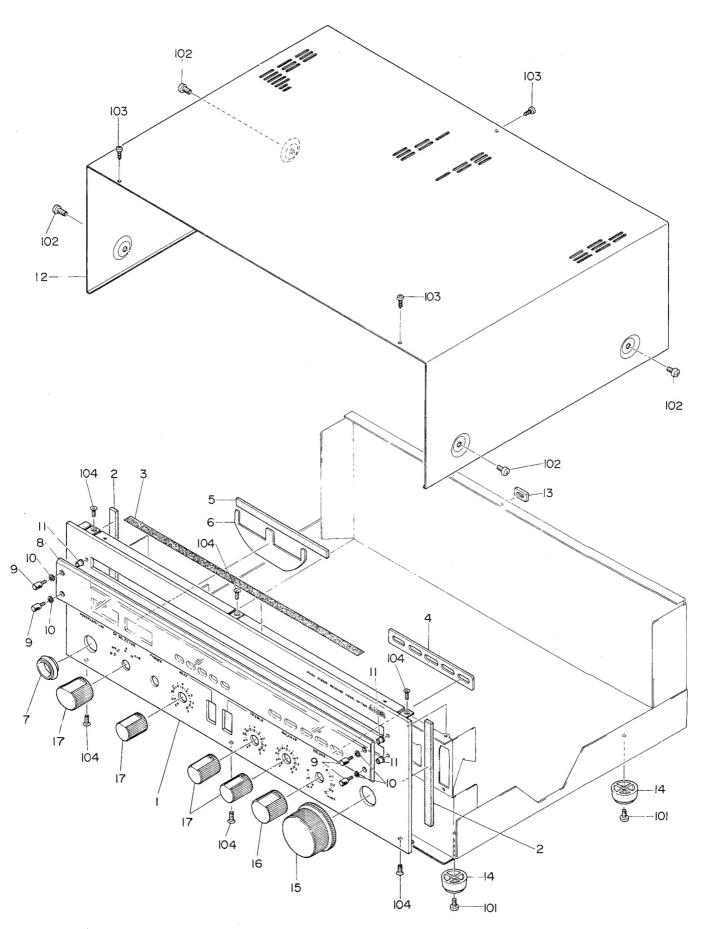




DIAL CORD STRINGING



EXPLODED VIEW-1



PARTS LIST

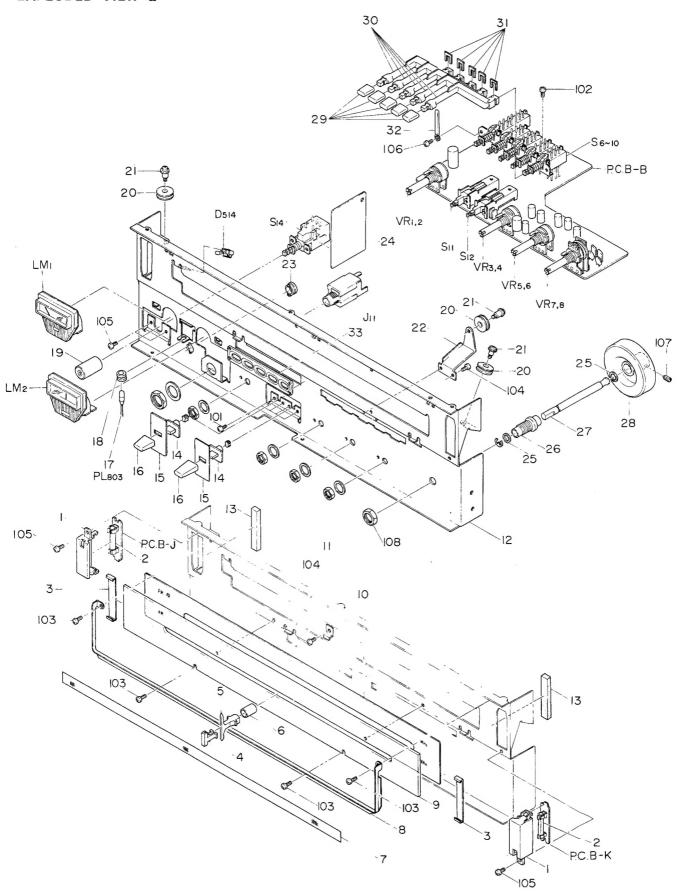
MECHANICAL PARTS

 * mark in this part list shows exclusive part (which is used) for only Model AX-7400.

Ref. No.	Part No.	Part No. Description		Common Model	Q'ty	
1~7	09-047-099-01		Panel Assembly			
1-1	82-488-001-01		Front panel	*	1	
1-2	82-488-224-01		Cushion, Tuning ponter holder	*	2	
1-3	82-397-245-01		Himeron cloth, Cabinet	AD-6550	1	
1-4	82-488-206-01		Guide, Button selector	*	1	
1-5	82-488-205-01		S cushion	*	1 1	
1-6	82-488-204-01		Spacer, Meter	*	1	
1-7	82-397-027-01		Ring, AC switch button	AD-6550	1	
1-8	82-488-012-01		Window, Tuning dial		1	
1-9	82-488-016-01		Screw, Window	*.	4	
1-10	82-488-024-01		G washer	*	4	
1-11	82-488-023-01		G sleeve	*	4	
1-12	82-488-002-01		Steel cabinet	•	1	
1-13	82-380-439-01		Spacer, Back panel	AD-6500	1	
1-14	87-085-144-01		Leg		4	
1-15	82-488-008-01		Knob, Tuning	•	1	
1-16	82-488-004-01		Volume knob ass'y		1	
1-17	82-488-006-01		Tone knob ass'y	*	4	

Ref. No.	Part No.	Description	Q'ty	Ref. No.	Part No.	Description	Q'ty	
1-101	87-253-170-01		4	1-103		UT ₁ + 3-8(Black)	3	
1-102	87-257-169-01	U + 4-6 (Black)	4	1-104	87-081-531-01	QTT + 3-6	6	

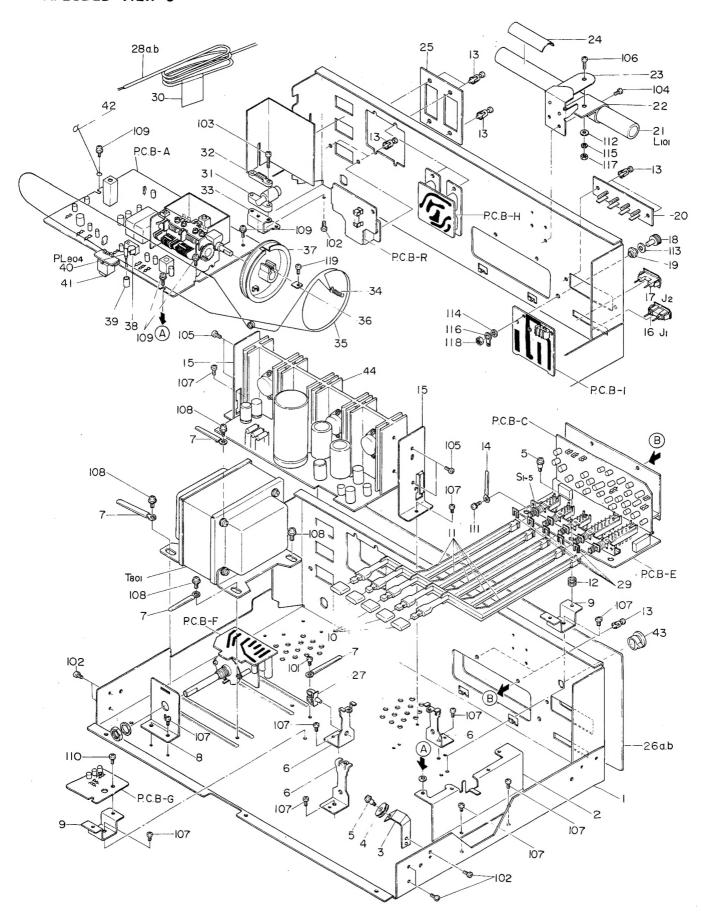
EXPLODED VIEW-2



Ref. No.	Part No.	Part No. Changed to	Description	Common Model	Q'ty	
2-1	82-488-203-01		Holder, Lamp	*	2	
2-2	82-488-647-01		Lamp	*	2	
2-3	82-474-241-01		Clamp, Dial panel	AF-5050	2	
2-4	82-488-017-01		Tuning pointer	*	1	
2-5	82-488-027-01		Holder, Tuning pointer	*	1	
2-6	82-488-028-01		Tube, Tuning pointer	*	1	
2-7	82-488-021-01		Sheet, Tuning dial	*	1	
2-8	82-488-015-01		Frame, Tuning dial	*	1	
2-9	82-488-013-01		Dial plate	*	1	
2-10	82-488-014-01		Dial back plate	*	1	
2-11	82-490-214-01		Holder, Dial plate		1	
2-12	82-488-202-01	1	Front chassis	*	1	
2-13	82-488-225-01		Cushion B,	*	2	
2-14	82-488-022-01		Holder, Knob	*	2	
2-15	82-488-019-01		Decorative palte, Switch	*	2	
2-16	82-488-020-01	4	Lever, Knob	*	2	
2-17	82-488-626-01		Lamp	*	1	
2-18	87-087-029-01		Rubber cushion		1	
2-19	82-397-033-01		AC switch button ass'y	AD-6550	1	
2-20	82-470-276-01		Roller, 14 ϕ	AF-3030	3	
2-21	87-081-483-01		Motor screw, M2.6		3	
2-22	82-488-214-01		Roller holder A	*	1	
2-23	82-488-228-01		Supporter, Switch	*	1	
2-24	82-488-227-01		Cover, Insulation	*	1	
2-25	87-081-548-01		PW6.1-8-0.3		2	
2-26	82-488-211-01		Tuning shaft bearing	*	1 1	
2-27	82-488-210-01		Tuning shaft	*	1	
2-28	82-473-259-01		Flywheel, Tuning	AX-7500	1	
2-29	82-488-011-01		Push button, FUNCTION	*	5	
2-30	82-488-213-01		Shaft, FUNCTION	*	5	
2-31	82-385-383-01		Stopper, Rod	AD-6300	1	
2-32	87-038-039-01		Wire binder		1	
2-33	82-488-207-01		Button guide, FUNCTION	*	1	

Ref. No.	Part No.	Description	Q'ty	Ref. No.	Part No.	Description	Q'ty
2-101	82-263-092-01	V + 3-4	4	2-105	87-081-511-01	VTT + 3-6	4
2-102	87-253-092-01		1	2-106	87-480-093-01	VS + 3-5	1
2-103	87-253-035-01		4	2-107	87-364-093-01	SSH3-5	1
2-104	87-253-072-01		3	2-108	87-081-253-01	N-9	1

EXPLODED VIEW-3



Ref. No.	. Part No. Description		Description	Common Model	Q'ty	
3-1	82-488-201-01		Amp. chassis	*	1	
3-2	82-488-216-01		Holder A, Circuit board	*	1	
3-3	82-488-215-01		Holder B, Roller	*	1	
3-4	82-470-276-01		Roller, 14ϕ	AF-3030	1	
3-5	87-081-483-01		Motor screw, M2.6		2	
3-6	82-488-218-01		Holder C. Circuit board	*	3	
3-0	87-064-080-01		Wire binder		4	
3-7	82-488-208-01		Holder, Rotary switch	*	1	
3-6	82-488-219-01		Holder D. Circuit board	*	2	
3-9 3-10	82-488-010-01		Push button, Selector	*	5	
3-10	82-488-212-01		Shaft, Selector	*	5	
3-11	87-087-029-01		Rubber cushion		1	
3-12	87-085-102-01		Nylon rivet bushing		10	
3-13	87-038-039-01		Wire binder		1	
	82-488-220-01		Holder, Power amp.	*	2	
3-15	82-445-656-01		FM external antenna terminal	TPR-250	1	
3-16			AM external antenna terminal	TPR-250	1	
3-17	82-445-655-01		Terminal, Earth		1	
3-18	87-033-008-01 82-303-333-01		Spring bearing (FR-A)		1	
3-19			Antenna terminal	*	1	
3-20	82-488-646-01		Bar antenna	*	1	
3-21	82-488-645-01		Holder C, Antenna	AX-7500	1	
3-22	82-473-013-01		Antenna holder ass'y	AX-7500	1	
3-23	82-473-010-01		Caution label, Antenna	AX-7500	1	
3-24	82-473-051-01		Spacer, Jack plate	*	1	
3-25	82-488-226-01		Jack plate (UK model only)	*	1	
3-26(a)	82-488-030-01		Jack plate (EE model only)	*	1	
3-26(b)	82-488-018-01		Wire clip A		1	
3-27	87-064-038-01		AC cord (EE model only)		1	
3-28(a)	87-034-835-01				1	
3-28(b)	87-034-872-01		AC cord (UK model only)	AD-6300	5	
3-29	82-385-383-01		Stopper, Rod	AD-0000	1	
3-30	87-056-008-01		Label, AC cord		1	
3-31	87-085-094-01		Holder A, AC cord		1	
3-32	87-085-095-01		Holder B, AC cord	AD-6550	1	
3-33	82-397-244-01		Holder, AC cord	AX-7500	1 1	
3-34	82-473-252-01		Spring, Tuning dial	AA-7500	1 ' 1	
3-35	87-096-082-01		String, Tuning dial	TPR-930	1	
3-36	82-461-378-01		Leaf nut	11-930	1	
3-37	82-488-223-01		Drum, Tuning dial	AV 7500	1 1	
3-38	82-473-019-01		Lock plate, Pointer	AX-7500	1 1	
3-39	82-830-102-01		UL tube, 1.6φ — 2mm	*	1 1	
3-40	82-488-627-01		Lamp	AV 7500	1 1	
3-41	82-473-018-01		Holder, Pointer	AX-7500	1 1	
3-42	82-471-212-01		Guide, Dial wire	AF-5080	1 1	
3-43	87-085-101-01		Cord bushing	. = ====	1 1 1	
3-44	82-471-244-01		Heatsink	AF-5080	1	

Ref. No.	Part No.	Description	Q'ty	Ref. No.	Part No.	Description	Q'ty	
3-101	82-263-092-01	V + 3-4	1	3-110	87-480-033-01	VS + 2.6-4	1	
3-102	87-253-092-01	U + 3-4	7	3-111	87-480-093-11	VS + 3-5	1 1	
3-103	87-253-099-01	U + 3-15	2	3-112	87-410-316-01	W3-8-0.8	1	
3-104	87-257-092-01	U + 3-4	2	3-113	87-410-324-01	W4-10-0.4	1	
		(Black)		3-114	87-081-053-01	FW4.2-10-0.8	1	
3-105	87-253-094-01	U+3-6	4	4-115	87-421-306-01	WS-3	1	
3-106	87-257-097-01	U + 3-12	1	3-116	87-450-416-01	LB-6	1	
		(Black)		3-117	87-391-017-01	N-3	1	i
3-107	87-081-511-01	VTT + 3-2	11	3-118	87-391-024-01	N-4	1	
3-108	87-500-169-01	VF + 4-6	4	3-119	87-253-095-01	U + 3-8	1	ĺ
3-109	87-500-093-01	VF + 3-5	4	•				

-Type of Head

ACCESSORIES/PACKAGE

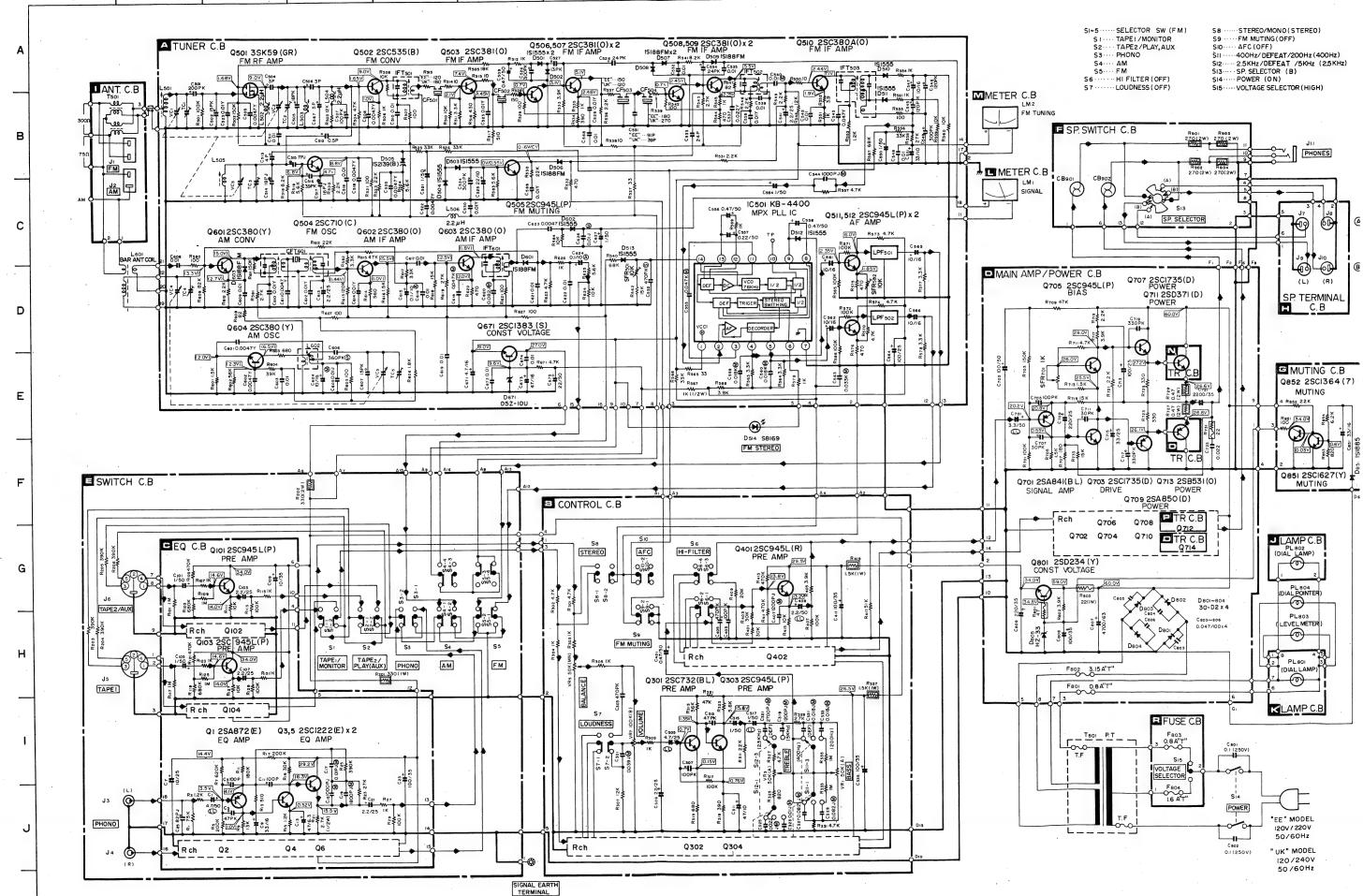
Ref. No.	Part No. Part No. Description		Common Model	Q'ty		
1	82-473-861-01		Cushion, Bar antenna	AX-7500	1	
2	82-488-851-01		Printed indiv., Packing	*	1	
3	82-488-852-01		Cushion L, Printed indiv.	*	1	
4	82-488-853-01		Cushion R, Printed indiv.	*	1	
5	87-051-131-01		Poly-vinyl sack		1	
6	87-051-146-01		Poly-vinyl sack (for case)		1	
7	87-056-500-01		Curl stopper		2	
8	82-488-901-01		Instructions booklet (EE model only)	*	1	
9	82-488-902-01		Instructions booklet (UK model only)	*	1	
10	87-051-171-01		Poly-vinyl sack (for instruction)		1	
11	87-056-008-01	1	Label, AC cord (UK model only)		1	
12	87-056-009-01		Disributors list	1	1 1	
13	87-056-016-01		Tag, Main voltage (UK model only)		1	

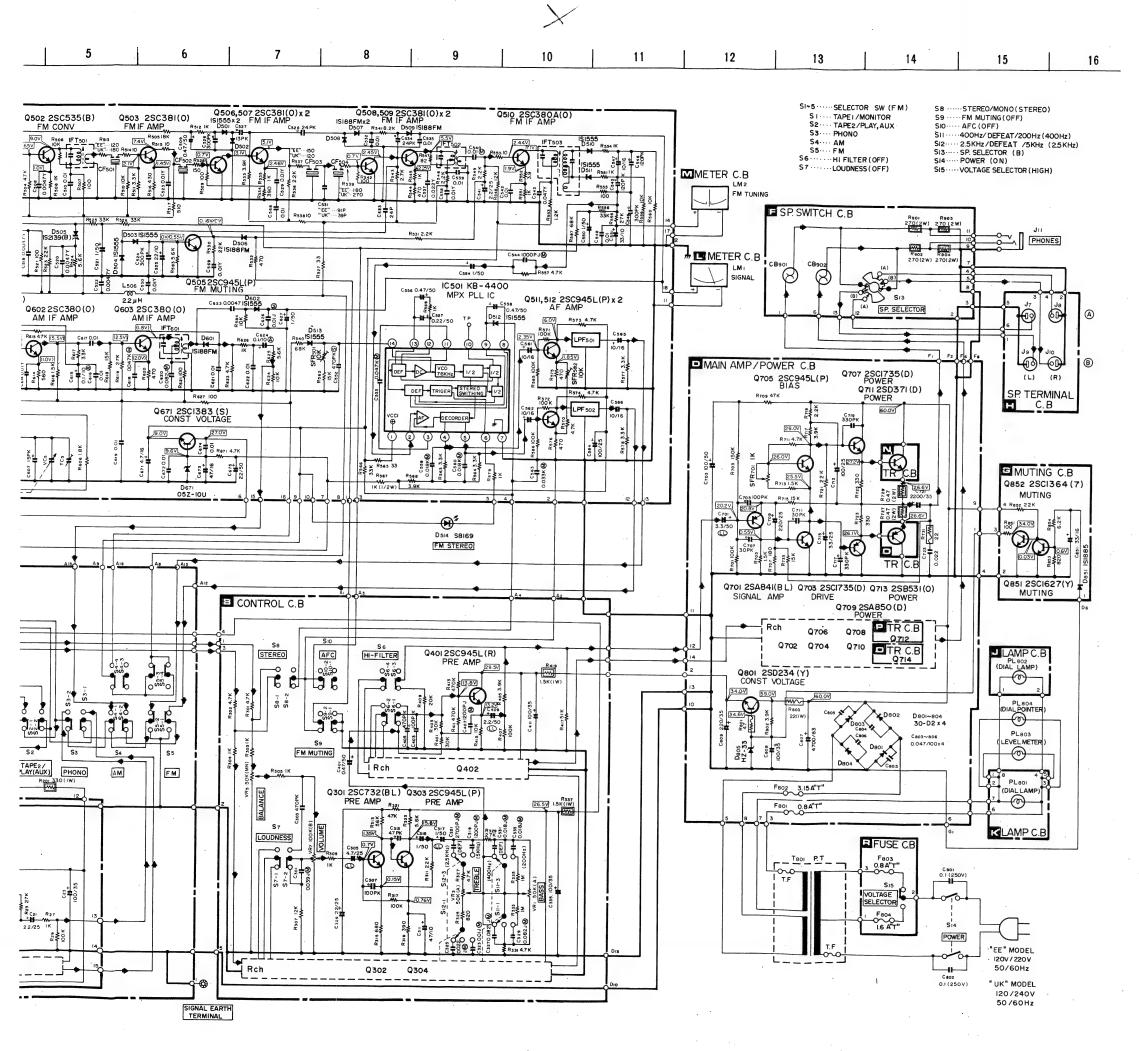
HARDWARE NOMENCLATURE

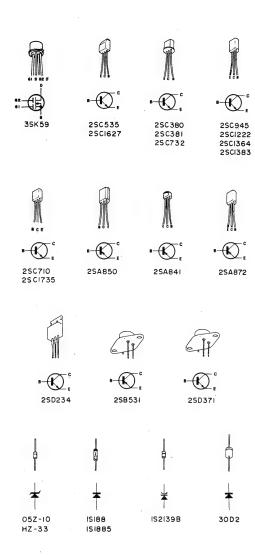
V:	Pan head screw	SSH:	Hexagon Socket SET
U:	Binding head screw	W:	Washer O -
UT1:	Binding head tapping screw	FW: SW:	Fiber washer Spring washer
VTT:	Pan head tap-tight screw	N:	Nut
QTT:	Flat countersunk tap-tight screw	LB:	Lug terminal plate
VF:	Flange and Pan head screw	Examp	Length in mm Diameter in mm Type of Slot
VS:	Pan head screw with spring washer	D	Q+3-6 Length in mm Diameter in mm Type of Slot

SCHEMATIC DIAGRAM

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15







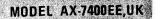
NOTES:

- B(+) power supply
- 2) \Rightarrow Signal path
- AM signal path
- The voltage is the reference value measured with a tester
 (20 k-ohms/V DC) when there are no signals.

But () is with AM reception.

- Resistors with no designation have a rated power of ¼W and a tolerance of ±5%.
- Capacitors with no designation have a dielectric strength of less than 50WV.
- 6) Ceramic capacitor symbols:
 - ⊗ ⊢ For temperature compensation (SH)
 - For temperature compensation (SL)
 - High dielectric constant system (YY)
 - High dielectric constant system (YP, YZ)
- 7) The only capacitor tolerances indicated are $\pm 2\%$ (G), $\pm 5\%$ (J) and $\pm 10\%$ (K).
- 8) Explanation of symbols
 - M Mylar capacitor
 - S Styrol capacitor
 -) Tantalum capacitor
 - Low-leakage capacitor
 - POlypropylene film capacitor
 - N Low-noise resistor

This schematic diagram is subject to change without notice in the interests of improved performance.





Instruments Required

Signal Source

- 1. RF Signal generator (AM, FM).
- IF sweep generator (Centered 455/468 kHz for AM and 10,7 MHz for FM).

Output Indicator

- 1. V.T.V.M.
- 2. Oscilloscope

• Regulator Adjusting Steps

For band	For stages on each band
1. AM (MW)	1st: IF 2nd: RF frequency range 3rd: RF tracking
2. FM	1st: IF 2nd: RF frequency range 3rd: RF tracking

AM-IF Alignment

Step	Signal source Connect to	Set signal to	Alignment indicator	Set radio dial to	Adjust	Adjust for
	AM IF sweep gen.	Sweep centered	Oscilloscope	·		
1	TP3 (AM IF input)	455 kHz (EE) 468 kHz (UK)	AM det.	Min. Freq	CFT601 IFT601	Maximum

AM-RF Alignment

	Signal source	Set signal to	Alignment indicator	Set radio dial to	Adjust	Adjust for	
Step	Connect to	Set signal to	Connect to	Joe radio dia 15			
	AM signal gen		V.T.V.M.				
1	Loop antenna	515 kHz (Modulated)	AM det. output tab	515 kHz (Low end)	L602 (OSC coil)	Maximum	
2	Loop antenna	1650 kHz (Modulated)	AM det. output tab	1650 kHz (High end)	TC-5 (OSC trim.)	Maximum	
3	(Repeat steps 1 and	2 to obtain frequen	cy range.)				
4	Loop antenna	600 kHz (Modulated)	AM det. output tab	600 kHz	L601 (ANT coil)	Maximum	
5	Loop antenna	1400 kHz (Modulated)	AM det. output tab	1400 kHz	TC-4 (ANT trim.)	Maximum	
6	(Repeat steps 4 and	5 to minimize track	ing error, and also	step 3 if necessary.)			

FM-IF Alignment

	Signal source			Set radio dial to	Adjust	Adjust for	
Step	Connect to	Set signal to	Connect to		•		
,	FM IF sweep gen.		Oscilloscope			Max	
1	TP1 (FM IF input)	Sweep centered 10,7 MHz	FM det. output tab	Max. Freq.	IFT501 IFT502	Symmetrical response equal height	
2	TP1 (FM IF input)	Sweep centered 10.7 MHz	FM det. output tab	Max. Freq.	IFT503	Symmetrica response, centered 10.7 MHz	

FM-RF Alignment

	Signal source	Set signal to Alignment indicator		Set radio dial to	Adjust	Adjust for	
Step	Connect to	Set signal to	Connect to	Out raund and the			
	FM signal gen.		V.T.V.M.				
1	Antenna terminal	87 MHz (Modulated)	FM det. output tab	87 MHz	L505 (OSC coil)	Maximum	
2	Antenna terminal	109 MHz (Modulated)	FM det. output tab	109 MHz	TC-3 (OSC trim)	Maximum	
3	(Repeat steps 1 and 2	2 to obtain frequen	cy range.)				
4	Antenna terminal	88 MHz (Modulated)	FM det. output tab	88 MHz	L501 (ANT coil) L503 (RF coil)	Maximum	
5	Antenna terminal	108 MHz (Modulated)	FM det. output tab	108 MHz	TC-1 (ANT trim) TC-2 (RF trim)	Maximum	
6	(Repeat steps 4 and	(Repeat steps 4 and 5 to minimize tracking error, and step 3 if necessary.)					

MODEL AX-7400EE,UK MODEL AX-7400EE,UK

MPX Adjustment

• 19 kHz

Conditions:

Selector switch: FM ST/MONO switch: STEREO

Dial position: detuned from station

Adjust SFR501 for 19 kHz ± 30 Hz frequency at 19 kHz

test point (TP-5).

MPX

Conditions:

Carrier frequency: 98 MHz

Input Signal: 60 dB

Modulation: Pilot signal 10%

Composite signal 90%

Modulation frequency: 1 kHz Tune dial to 98 MHz and adjust SFR502 for optimum sepa-

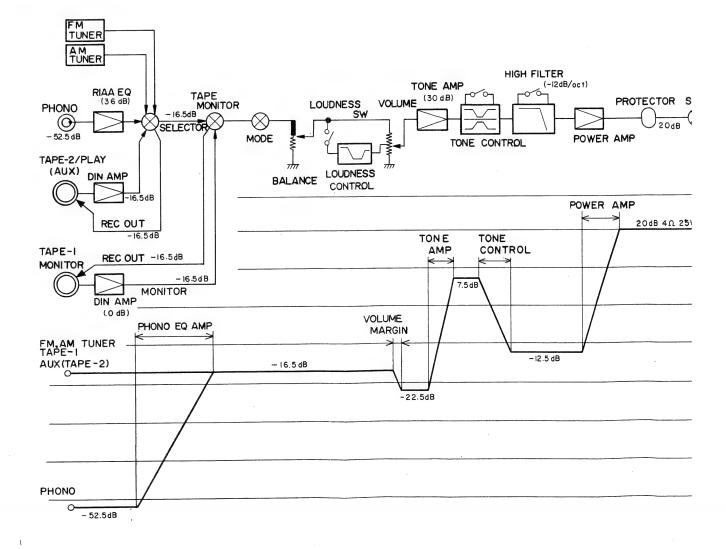
ration (40 dB).

How to change the upper limit of FM frequency range from 109 MHz to 104 MHz. (EE model only)

Symbol No.	Description	109 MHz		104 MHz		
C514	Ceramic Capacitor	18 pF	88-251-180-01	18 pF + 10 pF	88-251-180-01 88-251-100-01	

 $^{^{\}star}$ Attach a 10 pF ceramic capacitor to the rear of the C514 on the tuner circuit board.

LEVEL DIAGRAM



ulator Adjusting Steps

t	For stages on each band	
i∕iW)	1st: IF 2nd: RF frequency range 3rd: RF tracking	
	1st: IF 2nd: RF frequency range 3rd: RF tracking	

Set radio dial to	Adjust	Adjust for
Min. Freq	CFT601 IFT601	Maximum

Adjust	Adjust for
L602 (OSC coil)	Maximum
TC-5 (OSC trim.)	Maximum
L601 (ANT coil)	Maximum
TC-4 (ANT trim.)	Maximum
	L602 (OSC coil) TC-5 (OSC trim.) L601 (ANT coil)

Set radio dial to	Adjust	Adjust for
Max. Freq.	IFT501 IFT502	Max Symmetrical response equal height
Max. Freq.	IFT503	Symmetrical response, centered 10.7 MHz

Set radio dial to	Adjust	Adjust for
87 MHz	L505 (OSC coil)	Maximum
109 MHz	TC-3 (OSC trim)	Maximum
88 MHz	L501 (ANT coil) L503 (RF coil)	Maximum
108 MHz	TC-1 (ANT trim) TC-2 (RF trim)	Maximum
3 if necessary.)		

MPX Adjustment

• 19 kHz

Conditions: Selector switch: FM ST/MONO switch: STEREO Dial position: detuned from station Adjust SFR501 for 19 kHz ± 30 Hz frequency at 19 kHz test point (TP-5).

MPX

Conditions:

Carrier frequency: 98 MHz Input Signal: 60 dB

Modulation: Pilot signal 10%

Composite signal 90%

Modulation frequency: 1 kHz Tune dial to 98 MHz and adjust SFR502 for optimum sepa-

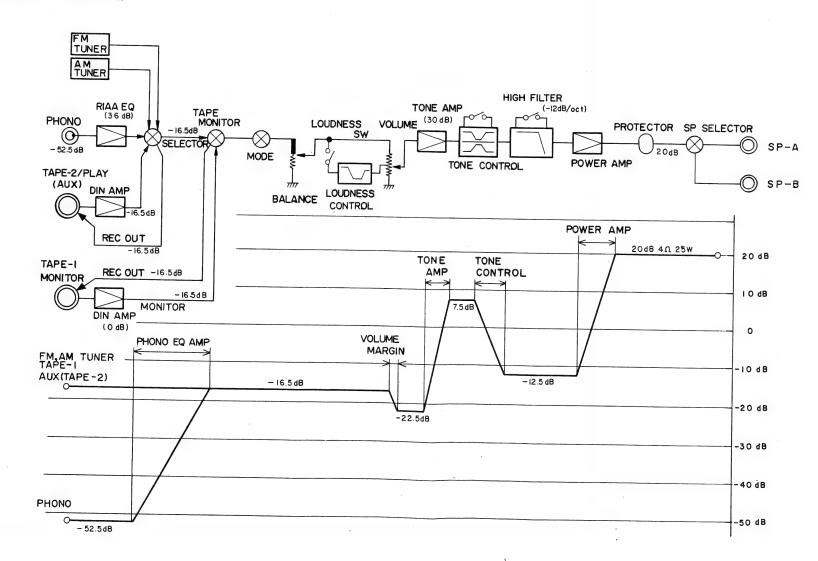
ration (40 dB).

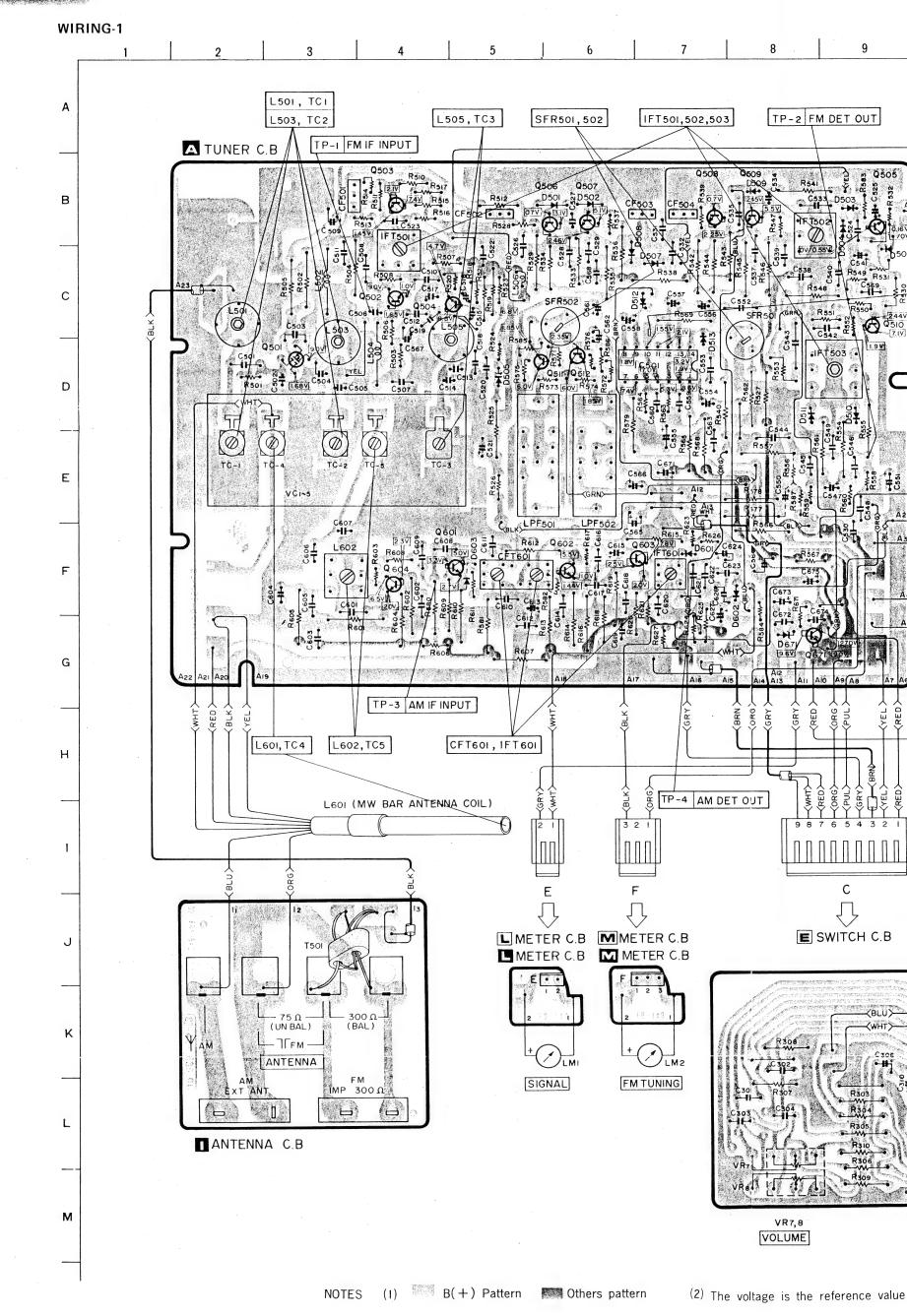
How to change the upper limit of FM frequency range from 109 MHz to 104 MHz. (EE model only)

Symbol No.	Description		109 MHz	104 MHz	
C514	Ceramic Capacitor	18 pF	88-251-180-01	18 pF + 10 pF	88-251-180-01 88-251-100-01

^{*} Attach a 10 pF ceramic capacitor to the rear of the C514 on the tuner circuit board.

LEVEL DIAGRAM





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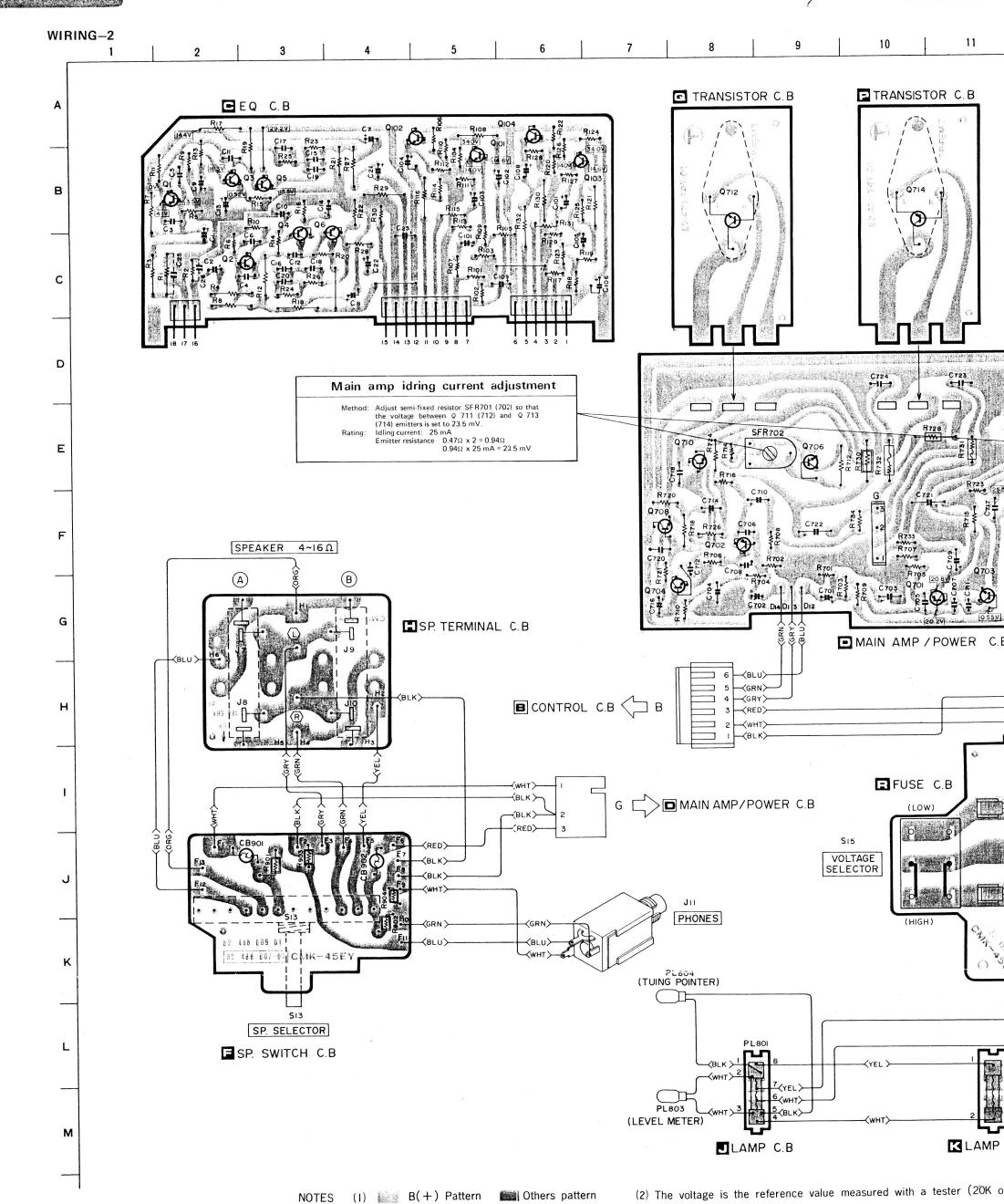
-2 FM DET OUT J5 TAPE I PHONO TAPE2/AUX **E**SWITCH C.B (REC/PLAY)
LSOURCE-TAPE2 (REC /PLAY)
SOURCE SIGNAL EARTH TERMINAL TP-5 19KHz TEST POINT **⊟** EQ.6.8 S5 FM AM PHONO TAPE2/PLAY TAPEI/MONITOR (AUX) D514 FM STEREO E CONTROL C.B <RED> ∠RED>-≺BLU>-D Α С STEREO FM MUTING ■ CONTROL C.B ■SWITCH C.B **■** SWITCH C.B (BLU) 2.5KHz SI2 DEFEAT 5KHz SII DEFEAT 200Hz VRI,2 VR 3,4 R7,8 .UME VR5,6 BASS TREBLE BALANCE

is the reference value measured with a tester (20K ohms/VDC) when there are no signals.

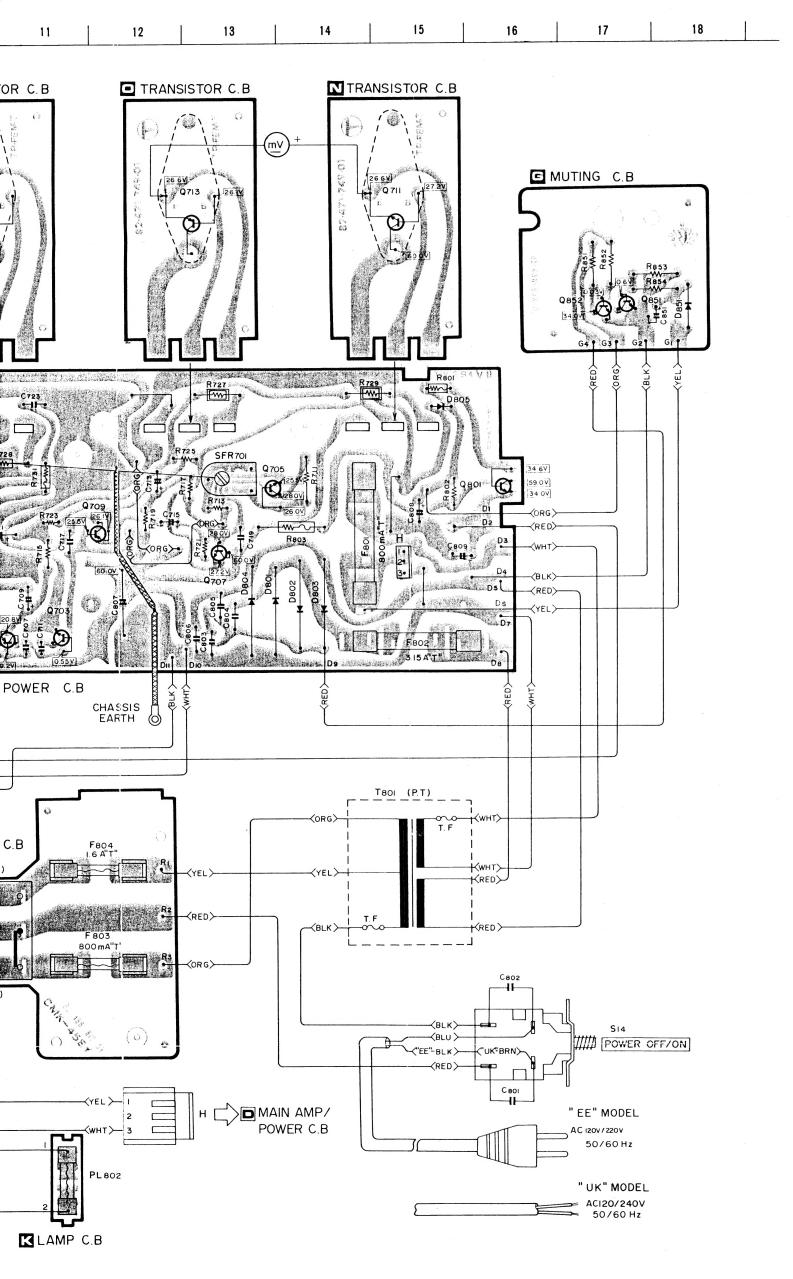
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ELECTRICAL MAIN PARTS LIST

Symbol No.	Part No.	Description	Symbol No.	Part No.		Descri	otion
	RCUIT BOARD	SECTION >>			< Capacit	ors >	
	CUIT BUAND	Tuner circuit board	C401,402	87-015-240-01	0.47μ F	50V	LL Electrolytic
PCB-A	82-488-649-01		C317,318	87-015-241-01	1μF	50V	LL Electrolytic
C501	87-027-148-11	IC, KB4400	C409,410	87-015-242-01	2.2µF	50V	LL Electrolytic
2501	87-026-129-01	FET, 3SK59 (GR)	C305,306	87-015-244-01	4.7µF	50V	LL Electrolytic
Q502	89-305-352-01	Transistor, 2SC535 (B)	0303,500				
Q503,506,507,	89-303-813-01	Transistor, 2SC381 (O)	✓ EO CIRCU	IT BOARD SEC	TION ≫		
508,509				82-488-605-01	EQ circui	board	1
Ω504	89-307-103-01	Transistor, 2SC710 (C)	PCB-C	89-108-725-01	Transisto	2SA8	372 (E)
Q505,511,512	89-309-456-01	Transistor, 2SC945L (P)	Q1,2	89-312-222-01	Transisto	2SC1	222 (E)
Q510	87-026-045-01	Transistor, 2SC380A (O)	Q3,4,5,6		Transisto	2500	451 (P)
0601,604	89-303-804-01	Transistor, 2SC380 (Y)	Q101,102,103,	89-309-456-01	1141131310	, 2000	,,,,,
Q602,603	89-303-803-01	Transistor, 2SC380 (O)	104		D:- 2D		
Q671	89-313-834-01	Transistor, 2SC1383 (S)		87-032-633-01	Pin, 3P		
D501,502,503,	87-027-097-01	Diode, 1S1555		87-032-636-01	Pin, 6P		
	87-027-037-01	5,000, 15,150		87-032-639-01	Pin, 9P		
504,510,511					< Capacit	ors >	
512,513,602		Diode, 1S2139 (B)		87-015-244-01	4.7µF	50V	LL Electrolyti
D505	87-026-049-01		C1,2	87-015-244-01	4.7μ1	00.	
D506,507,508	88-052-188-11	Diode, 1S188 (FM)		P/POWER CIRC	NUT PO	NDD 9	ECTION ≫
509,601,603					OII BU	(Dame	r circuit board
D671	87-027-239-01	Zener diode, 05Z-10U	PCB-D	82-488-650-01	Main amp	Powe	oaa (DI)
L501	82-473-729-01	FM antenna coil	Q701,702	89-108-416-01			841 (BL)
L502,504,506	82-470-604-01	FM choke coil, 2.2μH	0703,704,	89-317-353-01	Transisto	r, 2SC	1735 (U)
L503	82-473-730-01	FM RF coil	707,708				
L505	82-471-717-01	FM OSC coil	Q705,706	89-309-456-01	Transisto	r, 2SC	945L (P)
L602	87-007-066-01	MW OSC coil	Q709,710	89-108-503-01	Transisto	r, 2SA	850 (D)
1FT501	84-173-614-01	FM IFT	Q801	89-402-344-01	Transisto	r, 2SD	234 (Y)
	82-488-651-01	FM IFT	D801,802,	87-027-185-01	Diode, 3		
IFT502		FM coil (Ratio)	803,804	0, 02, 100 0.			
IFT503	87-008-159-01	AM IFT		87-027-229-01	Zener di	ode, H	Z-33 (FN)
IFT601	87-008-160-01	AWITT	D805	87-027-229-01	Fuse, 80	Om A "	T''
VC1~5	82-471-620-01	vc	F801		Fuse lab	al 800	mA "T"
TC1~5		End a serie filter	2000	87-098-015-01	Fuse, 3.	51, 000	-11
CF501,502,	87-030-053-01	FM ceramic filter	F802	87-035-119-01	Fuse, 3.	DA 1	= A ''T''
503,504		(EE model only)		87-098-021-01	Fuse lab		DA I
CF501,502,	87-030-054-01	FM ceramic filter		87-032-527-01	Fuse cla		41.0 B
503,504	İ	(UK model only)	SFR701,702	87-021-464-01	Semi-fix	ed resi	stor, 1kΩ-B
CFT601	87-008-118-01	AM ceramic filter transformer	PIN-G	87-032-437-01	Pin, 3P		
•		(EE model only)	PIN-H	87-032-773-01	Pin, 3P		
CFT601	87-008-152-01	AM ceramic filter transformer			< Resiste	ors >	
C: 1001	0.	(UK model only)		on 005 004 04	0.47Ω	,,,,	Nonflammab
LPF501,502	87-030-048-01	4.1	R727,728,	87-025-064-01	0.4752		resistor
•	87-021-366-01		729,730			110/	Fuse resistor
SFR501,502	87-021-300-01		R803	87-029-009-01		1W	
		< Capacitors >	R731,732	87-029-007-01		. ,	V Fuse resistor
C615,624	87-015-318-01	0.1μF 50V Aluminum solid	R801	87-029-023-01	47Ω	1/4	V Fuse resistor
					< Capac	itors >	•
≪ CONTRO	L CIRCUIT BO	ARD SECTION ≫	0704 700	87-015-334-01			
PCB-B	82-488-604-01		C721,722		_		
Q301,302	89-307-326-01	(D) \	C807	87-015-335-01	1	50V	
Q303,304,	89-309-456-01		C701,702	87-015-243-01			Ceramic
	03 003 100 01		C723,724	87-012-099-01		- 400	
401,402	02 400 622 01	Volume, 50kΩ-A (BASS, TREBLE)	C803,804,	87-012-098-01	0.047μ	- 100	V Ceramic
VR1,2,3,4	82-488-622-01		805,806				
VR5,6	82-488-621-01	TOTAL SECTION OF THE					
VR7,8	82-488-620-01		≪ SWITCH	CIRCUIT BOA	RD SECT	ION	≫
S6~10	82-488-602-01	Push switch (HI-FILTER,	PCB-E	82-488-606-0		circuit	board
		LOUDNESS, STEREO/MONO,	J3,4,5,6	82-488-624-0		al plate	e ass'y
		FM MUTING, AFC)	35,4,5,0	32 .55 52 . 6	(PHON	O-L.R	TAPE-1,TAPE-
S11,12	87-031-409-01	Lever switch (TURNOVER	04.00.4.5	82-488-601-0		itch !	SELECTOR SW
, -		FREQUENCY/DEFEAT	S1,2,3,4,5				
		SELECTOR)	PIN-D	87-032-776-0			
PIN-A	87-032-774-0		PIN-C	87-032-779-0	1 Pin, 9P		
PIN-B	87-032-776-0				< Resis	tors >	
L1114-D	07-032-770-0		R201	87-025-104-0		1W	Nonflamma
		< Resistor >	11201	0. 020 .0.0	1		resistor
	87-025-103-0	1 1.5kΩ 1W Nonflammable			1 330Ω	2W	
R337,419	67-025-105-0	resistor	R202	87-025-105-0	3.31177	Z. V V	MOIIIIaiiiia

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Symbol No.	Part No.	Description	Symbol No.	Part No.	Description
≪SPEAKER	SWITCH CIRC	UIT BOARD SECTION ≫	≪ TRANSIST	OR CIRCUIT	BOARD SECTION ≫
PCB-F	82-488-609-01	Speaker switch circuit board	PCB-N+O+P+Q	82-471-749-11	Transistor circuit board
S13	82-488-628-01	Rotary switch (SPEAKER	Q711,712	89-403-713-01	Transistor, 2SD371(O)
		SELECTOR)	Q713,714	89-205-313-01	Transistor, 2SB531 (O)
C·B901,902	82-488-636-01	Circuit braker, 2.5A			
		< Resistor >	≪ FUSE CIR	CUIT BOARD	SECTION ≫
R901,902,	87-025-055-01	270Ω 2W Nonflammable	PCB-R	82-488-612-01	Fuse circuit board
903,904	87-025-055-01	resistor	S15	87-031-364-01	Slide switch
903,904		resistor			(VOLTAGE SELECTOR)
«MUTING (LIBCUIT BOAD	RD SECTION ≫	F803	87-035-060-01	Fuse, 800mA "T"
PCB-G	82-488-653-01			87-098-015-01	Fuse label, 800mA "T"
Q851	89-316-274-01		F804	87-035-068-01	Fuse, 1.6A "T"
Q852	89-313-647-01	Transistor, 2SC1627 (Y)		87-098-018-01	Fuse label, 1.6A "T"
D851		Transistor, 2SC1364 (7)		87-032-744-01	Fuse clamp
ופסו	87-027-083-01	Diode, 1S1885			
≪ CDE V KED	TERMINAL C	IRCUIT BOARD SECTION ≫	≪ MISCELLA	ANEOUS ≫	
NSFEAREN PCB-H	82-488-608-01	Speaker terminal circuit board	T801	82-488-613-11	Power transformer
J7,8,9,10	82-471-678-01	DIN speaker terminal			(EE model only)
37,0,9,10	82-4/1-0/8-01		T801	82-488-614-01	Power transformer
		(SP A-L,R,B-L,R)			(UK model only)
ANT CIRC	UIT BOARD S	ECTION >	D514	87-026-082-01	Light emitting diode, (RED)
PCB-I	82-488-642-01				S8169 (FM STEREO)
T501	87-006-050-01	Balun transformer	L601	82-488-645-11	MW bar antenna coil
J1	82-488-656-01	DIN FM antenna terminal	PL803	82-488-626-01	Pilot lamp (METER)
J2	82-488-655-01	DIN AM antenna terminal	PL804	82-488-627-01	Pilot lamp (TUNING POINTER
J2	82-488-646-01	Antenna terminal, 4P	J11	87-032-673-01	Jack 6.3φ (PHONES)
	02-400-040-01	Antenna terminal, 4P	S14	87-031-408-01	Push switch (POWER)
≪ I ΔMP CIR	CUIT BOARD	SECTION ≫	CON-E	82-488-657-01	Connector ass'y, 2P
PCB-J·K	82-488-643-01		CON-I	82-488-633-01	Connector ass'y, 2P
PL801,802	82-488-647-01	Pilot lamp	CON-H	82-488-638-01	Connector ass'y, 2P
2001,002	87-032-527-01	Pilot lamp clamp	CON-G	82-488-637-01	Connector ass'y, 3P
	07-032-327-01	Thot lamp clamp	CON-F	82-488-639-01	Connector ass'y, 3P
≪METER CI	RCUIT BOAR	O SECTION ≫	CON-A	82-488-632-01	Connector ass'y, 4P
PCB-L·M	82-488-641-01		CON-B	82-488-631-01	Connector ass'y, 6P
LM1	82-488-618-01	Level meter (SIGNAL)	CON-D	82-488-630-01	Connector ass'y, 6P
LM2	82-488-619-01	Level meter (TUNING)	CON-C	82-488-629-11	Connector ass'y, 9P
PIN-E	87-032-772-01	Pin, 2P			< Capacitor >
PIN-E	87-032-773-01	Pin, 3P	C801,802	84-190-622-01	0.1µF 250V Line capacitor
- 11M-L	07-032-773-01	riii, ər	0001,002	07-130-022-01	U. Ini 200 V Line capacitor